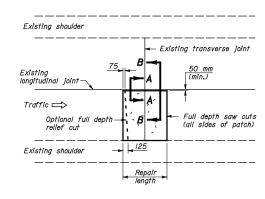
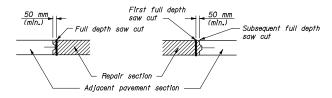
REG	STATE	PROJECT	SHEET NO.	TOTAL SHEETS

NOTE:

- I. Dimensions not labeled are in millimeters.
- 2. Shoulder joints may be cut directly into the existing joint.
- 3. Make cuts running parallel and adjacent to a lane of traffic a minimum of 50 mm from the existing joint.
- 4. Saw cuts may be made into the shoulder.
- 5. If it is determined that the keyway is formed in the adjacent payement section, the subsequent full depth saw cut may be made on the longitudinal joint.





SECTION A-A KEYWAY IN REPAIR SECTION SECTION B-B

KEYWAY IN ADJACENT PAVEMENT SECTION

REINFORCED PORTLAND CEMENT CONCRETE PAVEMENT SAW CUTS FOR LIFT OUT METHOD

U.S. DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION FEDERAL LANDS HIGHWAY OFFICE

METRIC STANDARD

CONCRETE PAVEMENT REMOVAL METHODS

NO SCALE

STANDARD APPROVED FOR USE 03/96

STANDARD M50I-4

\$\$\$\$DGNSPEC\$\$\$\$

\$\$\$\$\$SYTIME\$\$\$\$